

TECHNICAL DATA SHEET

HOT MELT # 6001

DESCRIPTION: This is a flexible hot melt adhesive designed for Padding work on Brackett and similar Padding machines.

PHYSICAL PROPERTIES:

Type:	Synthetic Resin
Color:	Off White
Viscosity:	3000 cps @ 350°F
Softening Point: (Ring & Ball)	180-182°F
Speed of Set:	Relatively Fast
Heat Stability:	No noticeable adverse effects after 100 hours at 350°F(177°C)

APPLICATION

TEMPERATURE: 325-375°F

APPLICATORS: Wheel or Extruder.

ADHESIVE CLEAN UP: Consult the equipment manufacturer for clean up procedures, or flush the unit with mineral oil or paraffin wax at 250°F.

STORAGE LIFE: 1 Year.

PACKAGING: Slats. Packed in double wall-corrugated cartons lined with polyethylene bags for product protection.

FDA STATUS: Meets composition requirements of Indirect Food additives. Regulation 21 CFR.105 “Adhesives”

IMPORTANT: Our only obligation shall be to replace or pay for any material proved defective. Beyond the purchase price of Materials supplied by us, we assume no liability for damages of any kind and the user accepts the product “as is” and without warranties, express or implied. The suitability of the product for an intended use shall be solely up to the user.