

STA²-PUT[®]

S155/S156

Spray Grade Contact Adhesive

S155/S156 is a high performance, high solids, fast drying contact bond adhesive designed for versatility. *S155/S156* bonds a wide variety of materials, including, but not limited to, decorative laminates, metals (not copper), plywood, particleboard, foamed polystyrene (using dry spray technique), polyurethane foam and rigid plastics. *S155/S156* meets the need for a spray contact bond adhesive that provides extremely easy and uniform coverage in all types and sizes of spray operations.

FEATURES:

- ◆ Quick Dry Time
- ◆ Aggressive Grab Tack
- ◆ High Green Strength
- ◆ Excellent adhesion to many substrates
- ◆ High Strength Bonds
- ◆ Good Spray Pattern
- ◆ Excellent Heat Resistance
- ◆ Long Open Time

DIRECTIONS:

Use only after careful consideration of the warnings, directions, and first aid instructions given. Do not thin. Surfaces to be bonded should be clean, dry and free of any dust, loose paint, wax, moisture, dirt, grease, oil, rust, or other contaminants. Stir thoroughly before using. Adhesive should be at 60°F to 95°F. For best results, adhesive and materials to be bonded should be 60°F (15.6°C) to 95°F (35°C) during application. Allow substrates to acclimate to room temperature for 48 hours before bonding. Apply adhesive uniformly to both surfaces and cover each surface a minimum of 80%. Some porous surfaces may require two coats. 100% coverage is recommended for the edges. Use only approved equipment. For typical applications a coating weight of 2.0 dry grams per square foot is recommended. Both surfaces must be allowed to dry before bonding. This will usually take from 2 to 5 minutes at room temperature under normal conditions. Heat and humidity, or cold weather can effect drying times. Surfaces are dry if adhesive is tacky, but no adhesive transfers to the hand when touched. Complete the bond within 60 minutes (under normal conditions) after the adhesive is dry. If the two surfaces don't grab immediately when brought into contact, they have dried too long. Position coated surfaces carefully before putting them together since no shifting is possible once contact is made. Bring surfaces together and immediately apply firm pressure over entire surface working from the center to the edges. Apply a minimum of 30 psi uniform pressure over 100% of the area being bonded. Let bonded parts cure for at least 72 hours before exposing to direct sunlight of temperatures over 150° F (65.6°C). Replace lid after each use and secure tightly for storage. Do not use on some vinyls or polystyrene foam. Some vinyls contain plasticizers, which can, over time, soften and dissolve the bond, or bleed through/discolor. When in doubt, or if product is to be used on vinyls, or other light colored materials, conduct compatibility testing on the product to be bonded before use.

NOTE: The shelf life for an unopened container of this adhesive stored at temperatures between 60°F (15.6°C) and 95°F (35°C) is 1 year from date of manufacture. Store out of direct sunlight in a cool, well-ventilated area. Avoid storing container directly on the floor or against an outside wall.

ATTENTION: Empty container remains hazardous until all flammable vapors, which may explode upon ignition, are gone from residue and container. Observe all labeled hazard precautions. Do not cut, puncture, or weld while hazard exists. Do not reuse empty container. Recycle, or dispose of, according to all federal, state, and local regulations. Do NOT use on copper substrates or its alloys. Do NOT use copper spray systems or fluid components.

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NOTICE: Reports have associated repeated and prolonged occupational exposure to solvents with permanent brain and nervous system damage.

PHYSICAL PROPERTIES

BASE:	Compounded polychloroprene	WEIGHT/GALLON:	6.63 lbs/gallon
SOLVENT:	Organic Solvent	VOC CONTENT:	585.0 g/L (EPA Method 24)
SHELF LIFE:	1 year from date of manufacture	VISCOSITY:	200 – 300 cps
SOLIDS:	17.3 +/- 3.0%	OPEN TIME:	60 minutes
FLASHPOINT:	-34.6°F (-37.0°C)	DRY TIME:	2-5 minutes
COLORS:	Clear / Red	COVERAGE:	250 ft ² /gallon @2.0 dry grams/ft ²

FORMALDEHYDE: No urea formaldehyde added during adhesive manufacturing

APPROVED EQUIPMENT

AUTOMATIC

MANUAL

	BINKS	DEVILBISS	BINKS	DEVILBISS
Spray Gun:	21,95A	AGX-550	95, 2100	JGA-510, MSA-510
Fluid Tip:	63ASS	FX	63ASS	FX
Fluid Needle:	263A, 763A	FX	663A, 563A	FX
Air Cap:	66SD-3	24	66SD-3	24

Air Atomization Pressure: 80-100 psi, Fluid Pressure: 10-15 psi

Hot spray temperature: 120°F maximum

**KEEP OUT OF REACH OF CHILDREN
FOR PROFESSIONAL OR INDUSTRIAL USE ONLY
USE ONLY WITH APPROVED EQUIPMENT
SALE TO CONSUMER IS IN VIOLATION OF FEDERAL LAW**

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Please direct all inquiries regarding performance of this product to:
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